SECO PRINT PRESSURE/VACUUM PUMPS



MODEL DC

DESCRIPTION

Busch Model DC Seco Print pumps are combination vacuum pumps and pressure blowers. They are 100% oil-free which makes them ideal for applications in the printing industry as well as other related industries. The Seco Print pumps use Busch's unique carbon composite vanes which are self-lubricating, dry running, and have a longer life than most other designs available today. The vanes are also self adjusting throughout the life of the pump ensuring maximum efficiency at all times.

The Busch Seco Print pumps feature separate vacuum and pressure inlet filters and relief valves. Other features include a discharge dust filter, after cooler for cooler discharge air, vibration isolators, and sealed-for-life bearings.

The Seco Print pumps can operate simultaneously as a vacuum pump from 0 to 18" Hg and as a pressure blower from 0 to 9 psig.



Model DC0140

FEATURES

- Easy to install
- 100% oil-free air
- Extra long-life composite vanes
- Self adjusting vanes for maximum efficiency
- Inlet and discharge air filters
- Air-cooled aftercooler
- Vacuum and pressure relief valves
- Vibration isolators

DIMENSIONAL DATA

DC0063

DC0080

 $29^{3}/_{8}$

 $30^{1}/_{8}$

 $17^{5}/_{16}$

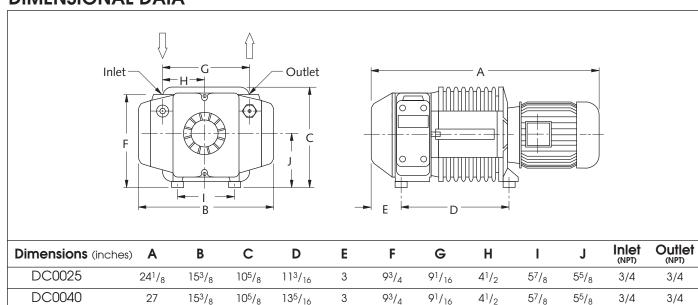
 $17^{5}/_{16}$

 $13^{3}/_{16}$

 $13^{3}/_{16}$

 $13^{3}/_{4}$

 $15^{3}/_{8}$



 $31/_{8}$

 $3^{1}/_{2}$

 $115/_{8}$

 $11^{5}/_{8}$

 $9^{7}/_{16}$

 $9^{7}/_{16}$

 $4^{13}/_{16}$

 $4^{13}/_{16}$

 $97/_{8}$

 $97/_{8}$

 $7^{1}/_{16}$

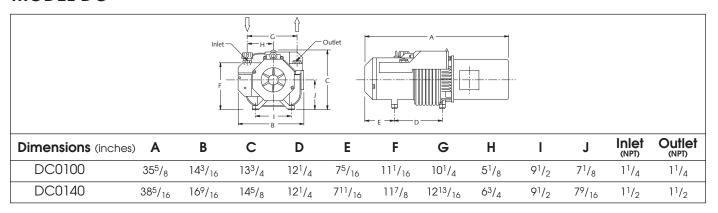
 $7^{1}/_{16}$

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SECO PRINT PRESSURE/VACUUM PUMPS



MODEL DC



PERFORMANCE CHARTS (Based on 60 cycle motor)

DC0025																						
Capacity (ACFM)	Suction side	19.6	17.6	15.3	13.8	11.9	19.3	17.4	15.0	13.5	11.8	19.2	16.9	14.2	12.8	11.0	18.4	16.2	13.6	12.2	10.3	
CFM*	Discharge side	19.1	17.0	14.9	13.6	12.0	19.1	16.5	14.1	12.9	11.7	18.7	15.7	13.3	12.2	11.0	17.6	14.4	12.3	11.2	10.0	
Pressure (Hg)	Suction side	0	6	12	15	18	0	6	12	15	18	0	6	12	15	18	0	6	12	15	18	
PSIG	Discharge side			0					3					6					9			
Motor rating	kw		1.7																			
DC0040																						
Capacity (ACFM)	Suction side	30.6	27.7	24.5	22.7	20.4	30.2	27.1	23.5	21.4	18.9	29.3	26.1	22.6	20.5	18.0	28.3	25.7	22.3	20.2	16.9	
CFM*	Discharge side	30.9	27.0	22.5	20.0	17.4	30.1	26.1	21.5	19.0	16.3	29.0	25.2	20.4	18.1	15.3	27.7	24.2	19.6	17.1	14.2	
Pressure (Hg)	Suction side	0	6	12	15	18	0	6	12	15	18	0	6	12	15	18	0	6	12	15	18	
PSIG	Discharge side			0			3							6			9					
Motor rating	kw											2.2										
DC0063	DC0063																					
Capacity (ACFM)	Suction side	40.9	37.4	33.4	31.0	28.0	39.1	35.9	32.2	29.9	27.0	38.6	35.2	31.2	28.8	25.8	37.7	34.0	29.6	26.8	23.1	
CFM*	Discharge side	41.8	36.8	32.2	28.7	26.1	39.9	35.4	30.4	26.9	24.6	38.0	34.0	28.6	25.1	23.1	36.0	32.6	26.8	23.3	21.5	
Pressure (Hg)	Suction side	0	6	12	15	18	0	6	12	15	18	0	6	12	15	18	0	6	12	15	18	
PSIG	Discharge side			0				3						6					9			
												_										
Motor rating	kw											3										

DC0080																						
Capacity (ACFM)	Suction side	51.2	48.0	44.4	42.2	39.5	50.0	47.1	43.6	41.5	38.8	48.2	45.4	41.9	39.6	36.6	47.5	44.2	40.2	37.5	34.0	
CFM*	Discharge side	51.4	46.1	41.0	36.1	32.3	50.5	44.8	39.7	35.7	32.0	49.2	43.4	38.3	34.5	30.5	47.6	41.6	36.9	33.0	28.2	
Pressure (Hg)	Suction side	0	6	12	15	18	0	6	12	15	18	0	6	12	15	18	0	6	12	15	18	
PSIG	Discharge side		0					3					6					9				
Motor rating	kw											4										

DC0100																						
Capacity (ACFM)	Suction side	67.7	63.4	58.2	55.5	52.1	66.1	62.2											52.7			
CFM*	Discharge side	67.9	60.9	53.7	47.5	44.6	66.8	59.2	52.1	46.9	42.2	65.0	57.2	50.2	45.4	40.3	62.9	54.9	48.4	43.4	37.2	
Pressure (Hg)	Suction side	0	6	12	15	18	0	6	12	15	18	0	6	12	15	18	0	6	12	15	18	
PSIG	Discharge side		0					3					6					9				
Motor rating	kw	5.5														·						

DC0140																						
Capacity (ACFM)	Suction side	89.8	84.1	77.2	73.6	69.1	87.7	82.5	75.8	72.3	67.9	84.5	79.6	72.9	69.0	64.1	83.3	77.5	69.9	65.4	59.5	
CFM*	Discharge side	90.2	80.8	71.3	62.9	56.5	88.6	78.5	69.0	62.2	56.0	86.3	76.1	66.6	60.1	53.4	83.5	72.9	64.2	57.5	49.4	
Pressure (Hg)	Suction side	0	6	12	15	18	0	6	12	15	18	0	6	12	15	18	0	6	12	15	18	
PSIG	Discharge side		0					3					6					9				
Motor rating	kw	7.5																				

^{*}CFM, free air at 14.7 PSIA, 68°F, 36% R.H.

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